

# CACTUS MUG WRAP INSTRUCTIONS

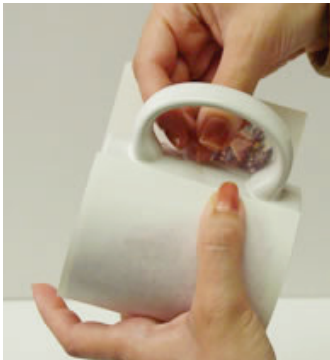
## FOR USE WITH SUBLIMATION PRODUCTS



1) Gather up your mugs, Cactus Wraps, heat tape, transfers, gloves, tightening device, and scissors.



2) Cut 2 pieces of heat tape, approximately 1" long and apply to either end of your transfer, leaving 1/2" sticking out. For best results, the transfer should be sized so it covers up to 1/8" to the top and bottom of the mug, an 1/8" from handle to handle



3) Center the transfer on the mug and tape one edge down onto the mug. Use your thumb to apply pressure along the transfer to keep it snug to the mug.



4) Push the second piece of tape firmly onto the mug.



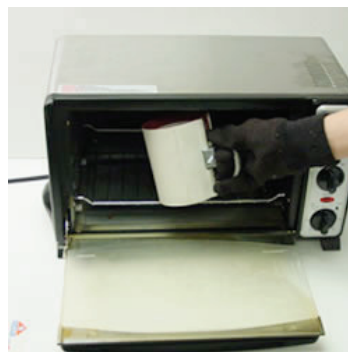
5) Center the mug in the Cactus Wrap, slide the catch under the handle and fasten it over the receiving bar. Tighten with a 7/6" nut driver or drill. Do not over tightening the wrap. This is key to long wrap life and successful transfers.



6) Once paper is snug, turn 1/2 to 1 full turn to give a little more pressure. You should see a slight bow in the center where the white material overlaps.



7) Pop the mug and wrap into a heated oven UPSIDE DOWN. Convection ovens work best and you can usually put 3-5 in at a time. We recommend the Hamilton Beach 31197 toaster oven. Bake for approximately 15-18 minutes at 380 - 400 F for the Cactus Ink Jet coated mugs.



8) Put on your gloves and remove the mug. CAUTION THE MUG IS EXTREMELY HOT! Loosen the Cactus Wrap and take it off the mug.

NOTE: Keep your gloves clean because dirt can transfer into the mug coating while hot.

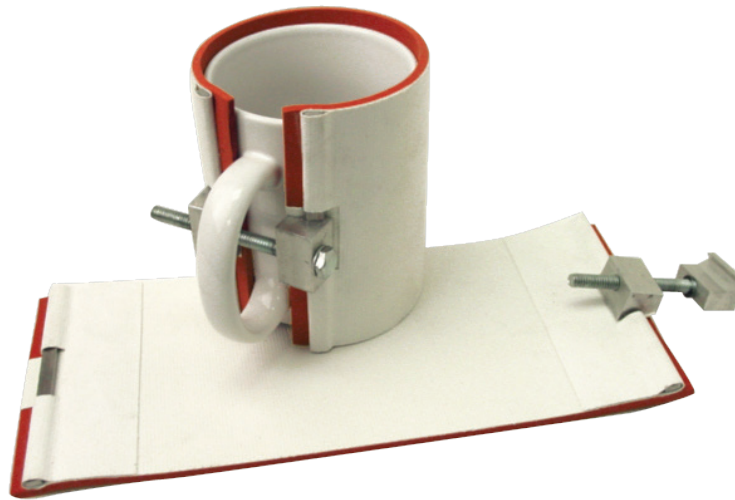
9) You now have a couple options:  
a) Remove tape and transfer while hot, but be careful. .  
b) Allow to cool then remove the tape and transfer.



# CACTUS MUG WRAP CARE INSTRUCTIONS

FOR USE WITH SUBLIMATION PRODUCTS

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Care Instructions for Cactus Wraps™:

- Periodic lubrication of threads is required for maximum performance (High temp lithium grease - typically sold at auto parts stores)
- Lubrication of the rubber with a Teflon spray will help the wrap move smoothly along transfer paper
- DO NOT over tighten to achieve longevity of Cactus Wrap
- To clean debris off contact surface, use soft bristle brush. DO NOT scuff rubber surface
- If cleaning is needed, use mild dishwashing soap.